

TECHNICAL DATA SHEET

PRISMATIC POWDERS | CERAKOTE FIREARM COATINGS | CERAKOTE HIGH TEMPERAURE CERAMIC COATINGS www.nicindustries.com | 866-774-7628 | 7050 6th St. White City, OR 97503

PRODUCT DESCRIPTION

The Cerakote® MC-Series Ambient-Cure Clear Ceramic Coatings are designed to provide a highquality, long-lasting finish for a variety of substrates. Cerakote® MC-160 High Gloss Ceramic Clear is durable, corrosion-resistant and provides unparalleled levels of hardness and adhesion. This coating is also resistant to a wide range of solvents and chemicals. The foundation for Cerakote® MC-160 High Gloss Ceramic Clear is a unique ceramic technology that imparts both flexibility and excellent wear resistance to the final coating. **MC-160** is designed to protect both metal and non-metal substrates and be used as a top coat over a number of coatings and materials.

In addition to performance, Cerakote® MC-160 High Gloss Ceramic Clear is designed for ease of application. MC-160 is VOC-exempt.

Cure Schedule (Ambient Temperature):

Tack Free after 40 minutes Dry after 24 hours 100% Cured after 5 days

Visit www.clearcoating.com for additional information, such as product test data, health and safety data and sample requests.

MC-160 High Gloss Ceramic Clear

Gloss Level (Polished Aluminum)

Gloss Level (Steel)

Theoretical Solids by Weight

Theoretical Coverage per gallon at 1.0 mil

Viscosity (Brookfield Viscometer) Recommended Film Thickness 5% Salt Spray (ASTM B117)

Pencil Hardness (ASTM D3363) Scratch Hardness (ASTM D3363)

Adhesion Cross-Cut Tape (ASTM D3359)

Mandrel Bend (ASTM D522)

Impact (ASTM D2794)

Density (g/mL)

Abrasion (ASTM D4060)

402 Gloss Units at 60°

44.5 Gloss Units at 60°

25% +/- 2%

397 ft² 9.74 cP

0.5-0.75 mils

69 hours

8h 8h

5B

0 mm coating loss at 180° rotation

120/80 inch-lbs

0.92

900 cycles per mil

SHELF LIFE: 12 MONTHS FROM DATE OF SHIPMENT.

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The information contained in this bulletin we believe to be correct to the best of our knowledge and testing. The recommendations and suggestions herein are made without guarantee or representation as to results. We recommend that you make adequate tests in your laboratory or plant to determine if this product meets all your requirements.